

*Weatherby's*  
**THE WORLD'S  
FINEST RIFLES**

**DEAR CUSTOMER:**

We would like to take the opportunity to thank you for your patronage and to assure you that our interest in your shooting and hunting enjoyment will always be our primary interest.

It is our sincere conviction that your new Weatherby Rifle is beyond all question the finest, most accurate and powerful rifle ever produced.

We are always interested in hearing from our customers. If you have any comments or suggestions, we shall be most happy to give them prompt and careful attention.

Again, may we assure you of our sincere interest in your complete and continued satisfaction. Through your many hunting experiences, we feel certain that the standard of performance will confirm the rifle's superiority in the field of fine firearms.

Sincerely,

*W. G. Weatherby*

## INSTRUCTIONS FOR DISASSEMBLING

1. TO REMOVE FLOOR PLATE: Depress floor plate latch pin by pushing it in with the thumb of the right hand, simultaneously push the floor plate to the rear with the thumb of the left hand. The complete unit consisting of floor plate, spring and follower may then be withdrawn.
2. TO REMOVE BARREL AND ACTION FROM THE STOCK: Remove the two guard screws from the bottom. Magazine floor plate and trigger guard are a composite unit and may then be removed from the stock, after the barrel and receiver may be lifted from the stock. CAUTION: Barreled action should not be removed from the stock except when absolutely necessary, as the bedding may be altered with a consequent adverse effect on accuracy.

3. DISASSEMBLY OF P. M. MAUSER BOLT: First, hold bolt rightly in left hand with bolt handle up and place cocking piece on edge of table or bench. Pull down until you can slip a coin between the bolt sleeve and cocking piece. Then depress the bolt sleeve plunger and turn the bolt sleeve to the left until the firing pin and bolt sleeve assembly unsewer from the bolt. Then place the pointed end of the firing pin on the bench. Push down on the bolt sleeve, compressing the firing pin spring. Remove the coin and turn the cocking piece to the left  $\frac{1}{4}$  turn, which will allow the cocking piece to be removed. Then remove the bolt sleeve and the firing pin spring. The safety can then be turned  $\frac{1}{4}$  turn and pulled out. The bolt sleeve plunger can be depressed until the small pin can be rotated through the visible slot and removed. With the bolt in the left hand, and bolt handle toward the body, turn the extractor to the right  $\frac{1}{4}$  turn. Then push the extractor off the end of the bolt—away from you. The extractor ring may be removed by expanding it out of its groove location.

This completes disassembly. To reassemble, simply reverse the procedure.

## DIRECTIONS FOR CARE AND OPERATION

**SAFETY CHECK.** Before loading your gun always be sure there are no obstructions in the barrel, such as grease, cleaning patches, etc.

**LOADING.** With bolt open lay cartridge on magazine follower and press into magazine until held by side walls. Repeat until three cartridges are inserted. An extra cartridge may then be loaded directly into the chamber by holding down the top cartridge in the magazine to allow the bolt to pass over the cartridge in the magazine and close on the cartridge in the chamber.

**SAFETY LOCK.** The safety lever, which is located on the left side of the bolt, can not be operated unless the firing pin is cocked. To engage, push safety lever up. For firing position, safety should be pushed downward as far as possible. Press trigger to fire.

Weatherby magnum cartridges are non-corrosive and will not cause rust or corrosion. However, to protect against dampness and prevent accumulation of metal fouling, your rifle bore should be cleaned after firing. Preferably the bore should be wiped out with a patch containing a good powder solvent and followed by an oily patch. The action, too, should be cleaned after exposure to rain, snow, sleet or even handling. This may be accomplished by wiping off the internal parts, namely, bolt, receiver ramp and magazine box with a slightly oily cloth. To restore new appearance to the external metal and wood surfaces, polish with a silicone cloth.

To protect bore while hunting in conditions of precipitation, you may cover the muzzle with a single layer of thin cellophane tape. This will prevent moisture from entering the barrel and the rifle may be fired without removing the tape. Tape should always be removed when rifle is not in use.

Between seasons apply gun grease to the bore and all metal parts.

# SPECIFICATIONS

**STOCK:** Stocks on Weatherby Rifles are made of the finest woods available, finished with a secret process, giving you more durability than any other finish known. Every Weatherby Rifle has been individually hand-bedded to assure you precision accuracy and is equipped with a Weatherby recoil pad, ebony pistol grip cap with heavy diamond, ebonyite 45° forend tip, and hand checkered by skilled artists.

**RECEIVER:** The Weatherby Receiver is produced to our specifications. Each Receiver has been specially heat treated to assure you of absolute uniformity and safety. Each Receiver has been pressure tested in excess of normal requirements. The Receivers are equipped with Precision Adjustable Triggers. All locking lugs, bolts, moving parts have been accurately inspected to assure you of the finest Receiver money can buy.

Finally, after the Receivers have been properly inspected, they are given a polish of high luster, and dipped for one hour in a special bluing solution, giving you the most durable blue-black finish to be found on any piece of metal the world over.

**BARREL:** The Weatherby Barrel installed on your rifle is 24 or 26 inches in length, depending on the model, and made here in our factory by the country's most competent and skilled gun barrel makers, on the finest precision machinery available. Your Weatherby Barrel has a 12" twist (one turn of the rifling for each 12 inches) in our .35, .27, 7mm, and 30 cal. A 14" twist in the 22 cal. and a 10" twist in the .375 cal. We use four rifling grooves produced by the new and improved broaching method. All Weatherby deluxe rifles are provided with the new improved high chrome content alloy Timken steel barrels, ensuring you greater life, accuracy and velocity.

In conclusion, every Weatherby Deluxe and Custom Built Rifle is assembled by experts and tested in our 100 yard indoor rifle range for functioning, velocities and accuracy, thus assuring our customers that when they buy a Weatherby Deluxe or Custom Rifle they have the finest, most accurate and precision firearm that money can buy.

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**B U S I N E S S   R E P L Y   C A R D**

First Class Permit No. 231, Sec. 24, S., P. L. & R., South Gate, California

*Weatherby's Inc.*

**2781 FIRESTONE BLVD.  
SOUTH GATE. CALIF.**

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## SERVICE REPAIR GUARANTEE

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Caliber

## References

Data Purchased

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